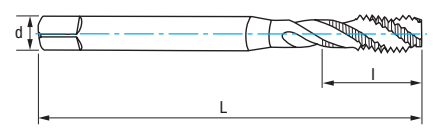


Ref. 3160

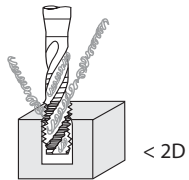
MACHO HELICOIDAL MÁQUINA MÉTRICA MULTIFUNCIÓN M. REFORZADO

Reinforced Shank Multipurpose Metric Machine Spiral Tap

Taraud hélicoïdal machine métrique multifonction queue renforcée



HSSE V	TIN	DIN 371	C 2-3h	35°	Tol. 6H	α 6° ± 2	60°
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Material		Vc (m/min)
Grupo	Sub.	TIN
P	P.1	10-12
	P.2	4-6
	P.5	4-7
M		6-10
K	K.1	8-12
	K.2	7-10
N	N.1	8-12
	N.2	12-20
	N.4	12-20
	N.5	12-20
	N.6	10-15

M	P	L mm	l mm	d mm	a mm	Z	Nº Art. TIN
M3	0,50	56	11	3,50	2,70	3	28052
M4	0,70	63	13	4,50	3,40	3	28053
M5	0,80	70	16	6,00	4,90	3	28054
M6	1,00	80	17	6,00	4,90	3	28055
M8	1,25	90	20	8,00	6,20	3	28056
M10	1,50	100	24	10,00	8,00	3	28057

Avance f = P (Paso - Pitch - Pas)

Vf (mm/min.) = r.p.m. x f

r.p.m. = $\frac{Vc \times 1.000}{\pi \times \phi}$

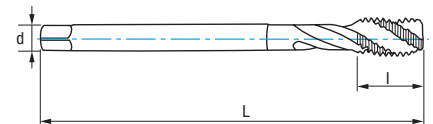


Ref. 3260

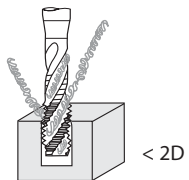
MACHO HELICOIDAL MÁQUINA MÉTRICA MULTIFUNCIÓN

Multipurpose Metric Machine Spiral Tap

Taraud hélicoïdal machine métrique multifonction



HSSE V	TIN	DIN 376	C 2-3h	35°	Tol. 6H	α 6° ± 2	60°
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Material		Vc (m/min)
Grupo	Sub.	TIN
P	P.1	10-12
	P.2	4-6
	P.5	4-7
M		6-10
K	K.1	8-12
	K.2	7-10
N	N.1	8-12
	N.2	12-20
	N.4	12-20
	N.5	12-20
	N.6	10-15

M	P	L mm	l mm	d mm	a mm	Z	Nº Art. TIN
M12	1,75	110	24	9,00	7,00	3	28076
M14	2,00	110	26	11,00	9,00	3	28078
M16	2,00	110	27	12,00	9,00	4	28080
M18	2,50	125	30	14,00	11,00	4	28082
M20	2,50	140	32	16,00	12,00	4	28084

Avance f = P (Paso - Pitch - Pas)

Vf (mm/min.) = r.p.m. x f

r.p.m. = $\frac{Vc \times 1.000}{\pi \times \phi}$

