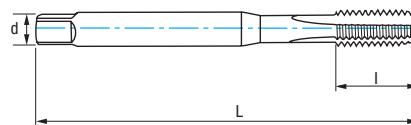


Ref. 3120

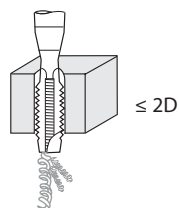
MACHO RECTO MÁQUINA MÉTRICA MULTIFUNCIÓN M. REFORZADO

Reinforced Shank Multipurpose Metric Machine Straight Tap

Taraud droit machine métrique multifonction queue renforcée



HSSE V	TIN	DIN 371	B 3,5-5h	GUN	Tol. 6H	α 10 - 12°	60°
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M	P	L mm	l mm	d mm	a mm	Z	N° Art. TIN
M3	0,50	56	11	3,50	2,70	3	28046
M4	0,70	63	13	4,50	3,40	3	28047
M5	0,80	70	16	6,00	4,90	3	28048
M6	1,00	80	17	6,00	4,90	3	28049
M8	1,25	90	20	8,00	6,20	3	28050
M10	1,50	100	24	10,00	8,00	3	28051

Material		Vc (m/min)
Grupo	Sub.	TIN
P	P.1	10-12
	P.2	4-6
	P.5	4-7
M		6-10
K	K.1	8-12
	K.2	7-10
N	N.1	8-12
	N.2	12-20
	N.4	12-20
	N.5	12-20
	N.6	10-15

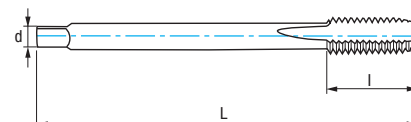
Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$

Ref. 3220

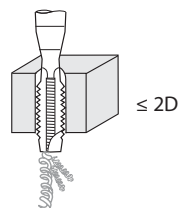
MACHO RECTO MÁQUINA MÉTRICA MULTIFUNCIÓN

Multipurpose Metric Machine Straight Tap

Taraud droit machine métrique multifonction



HSSE V	TIN	DIN 376	B 3,5-5h	GUN	Tol. 6H	α 10 - 12°	60°
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M	P	L mm	l mm	d mm	a mm	Z	N° Art. TIN
M12	1,75	110	24	9,00	7,00	3	28075
M14	2,00	110	26	11,00	9,00	3	28077
M16	2,00	110	27	12,00	9,00	3	28079
M18	2,50	125	30	14,00	11,00	4	28081
M20	2,50	140	32	16,00	12,00	4	28083

Material		Vc (m/min)
Grupo	Sub.	TIN
P	P.1	10-12
	P.2	4-6
	P.5	4-7
M		6-10
K	K.1	8-12
	K.2	7-10
N	N.1	8-12
	N.2	12-20
	N.4	12-20
	N.5	12-20
	N.6	10-15

Avance $f = P$ (Paso - Pitch - Pas)
 V_f (mm/min.) = r.p.m. x f
 $r.p.m. = \frac{V_c \times 1.000}{\pi \times \phi}$