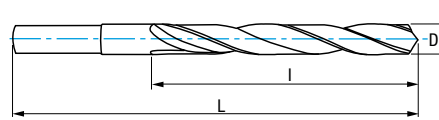


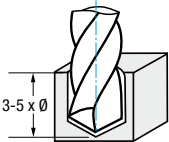
Ref. **1007**

Broca Mango Rebajado HSS. Serie Corta
HSS Reduced Shank Drill Bit. Jobber Series
Foret queue reduite HSS. Série courte



PDF

HSS	DIN 338 N	118°	L30 mm				Blue Finish	Rectificado Ground Taillé meulé	Tol. D h8
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Material		Vc (m/min)	Avances f/rev. (mm/rev) - Feed - Pas			
Grupo	Sub.	HSS	Ø 12	Ø 16	Ø 20	Ø 25
P	P.1	25-30	0,160	0,180	0,250	0,430
K	K.1	30-35	0,250	0,300	0,360	0,360
	K.2	25-30	0,200	0,240	0,280	0,340
N	N.3	60-80	0,320	0,380	0,450	0,540
	N.4		0,320	0,380	0,450	0,540
	N.5	40-50	0,250	0,300	0,360	0,430

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi} \quad Vf (mm/min.) = r.p.m. \times f$$

D mm	d mm	L mm	l mm		N° Art. HSS	€
10,50	10,00	133	87	1	15976	7,74
11,00	10,00	142	94	1	15977	8,75
11,50	10,00	142	94	1	15978	9,26
12,00	10,00	151	101	1	15979	10,11
12,50	10,00	151	101	1	15980	10,96
13,00	10,00	151	101	1	15981	11,27
13,50	12,70	160	108	1	15982	15,22
14,00	12,70	160	108	1	15984	16,16
14,50	12,70	169	114	1	15985	17,26
15,00	12,70	169	114	1	15987	17,43
15,50	12,70	178	120	1	15988	20,11
16,00	12,70	178	120	1	15989	20,84
16,50	12,70	184	125	1	15990	23,38
17,00	12,70	184	125	1	15991	23,38
17,50	12,70	191	130	1	15992	26,60

D mm	d mm	L mm	l mm		N° Art. HSS	€
18,00	12,70	191	130	1	15993	28,01
18,50	12,70	198	135	1	15994	30,91
19,00	12,70	198	135	1	15995	30,91
19,50	12,70	205	140	1	15996	33,68
20,00	12,70	205	140	1	15997	38,80
20,50	12,70	205	145	1	66932	41,05
21,00	12,70	205	145	1	17071	41,05
21,50	12,70	210	150	1	66933	45,25
22,00	12,70	210	150	1	17072	45,25
22,50	12,70	210	150	1	66934	49,51
23,00	12,70	210	150	1	36364	49,51
23,50	12,70	220	160	1	66935	54,64
24,00	12,70	220	160	1	36365	54,64
24,50	12,70	220	160	1	66936	59,56
25,00	12,70	220	160	1	36366	59,56

